



INSTALLATION INSTRUCTIONS

Accessory

SIDE UNDER SPOILER

Application

2003 RSX

Publications No.

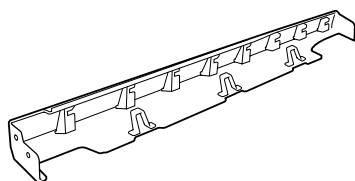
BII 24462

Issue Date

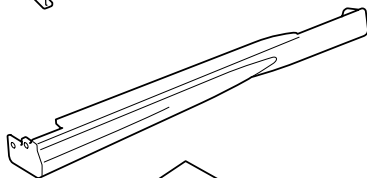
SEP 2002

PARTS LIST

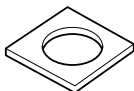
Right side under spoiler



Left side under spoiler



16 Rubbers spacers



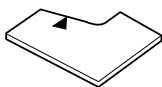
10 Well-nuts



10 Washer-bolts



Template



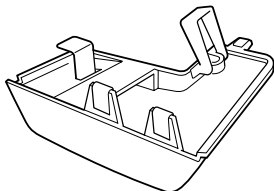
2 Covers



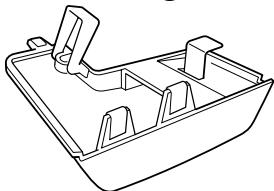
2 Blind plugs



Right strake



Left strake



6 Self-tapping screws



TOOLS AND SUPPLIES REQUIRED

10 mm Combination wrench

Ratchet

10 mm Socket

Felt-tip pen

Isopropyl alcohol

Shop towel

Electric drill motor

3 mm, 6 mm, and 10 mm Drill bits

Phillips screwdriver

Stubby Phillips screwdriver

Eye protection (face shield, safety goggles, etc.)

Diagonal cutters

Masking tape

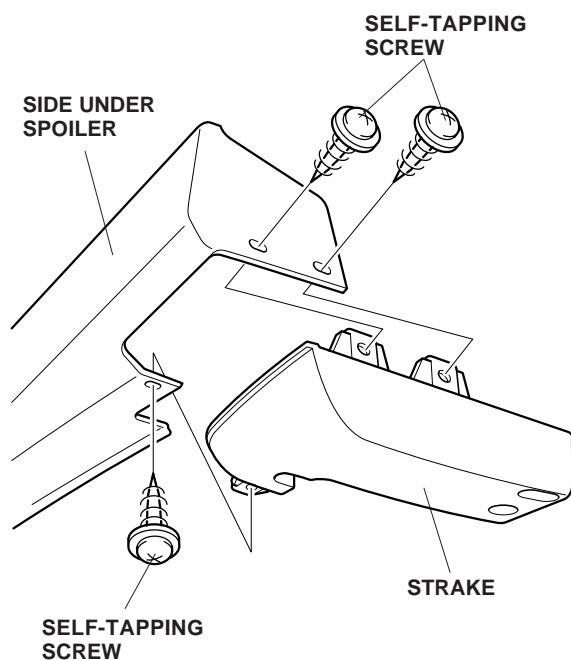
INSTALLATION

Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

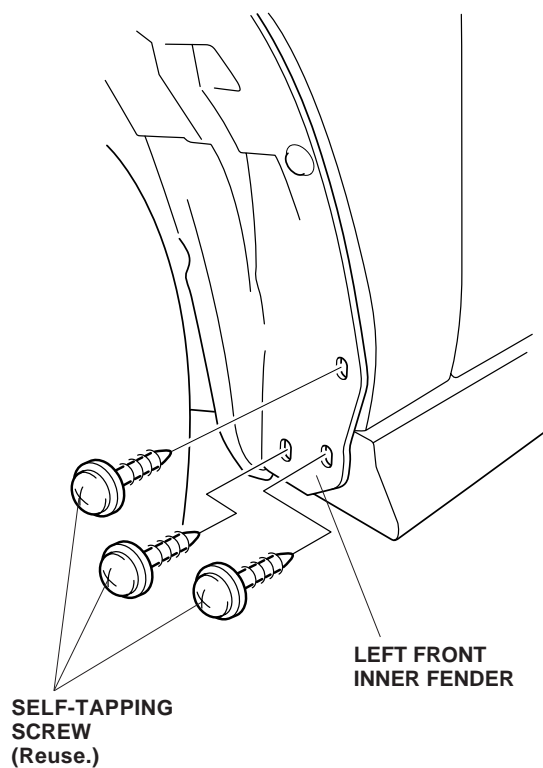
NOTE:

- These instructions show the left side under spoiler being installed. The same procedure applies to installing right side under spoiler.
- Before installation, clean the bottom of the car from the rear of the front wheels to the front of the rear wheels.
- Be careful not to damage the body paint finish.

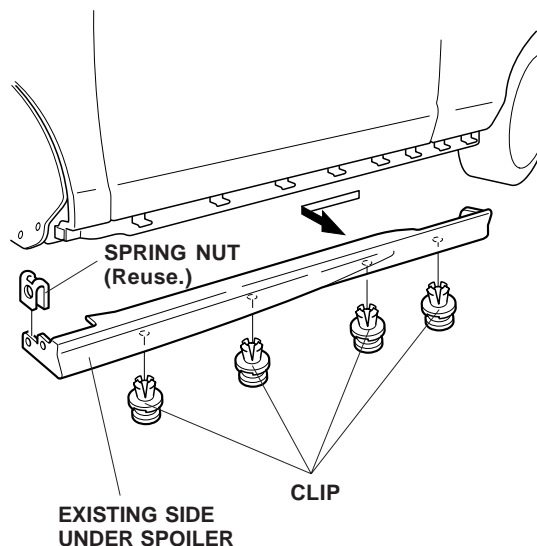
1. Attach the left strake to the side under spoiler using the three self-tapping screws.



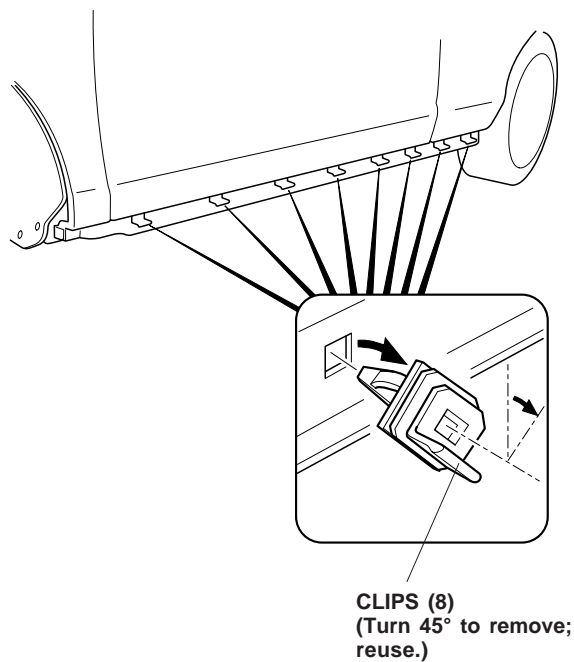
2. Remove the three self-tapping screws that fasten the front inner fender to the fenderwell.



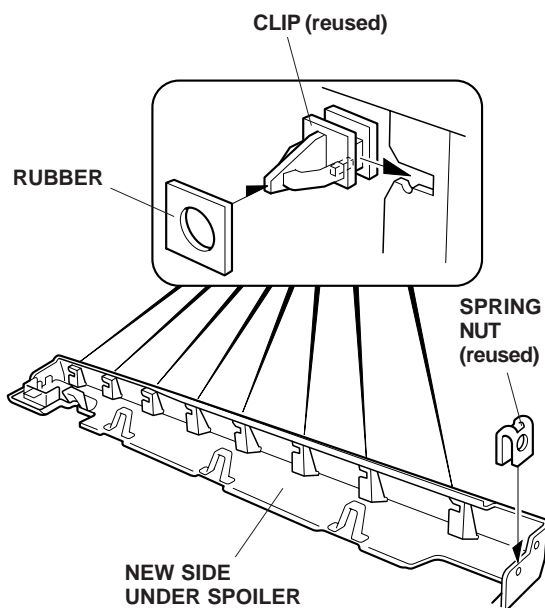
3. Remove the four clips that fasten the existing side under spoiler to the side sill, then remove the spoiler by sliding it toward the front.



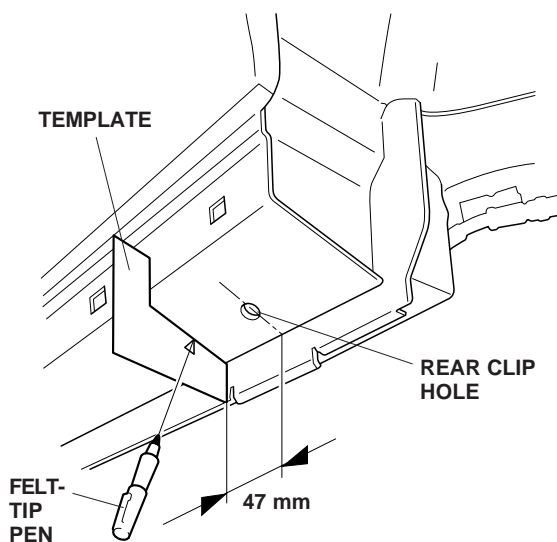
4. Remove the spring nut from the end of the side under spoiler you just removed.
5. Remove the eight clips from the side sill by turning them 45 degrees.



6. Slide the eight clips removed in step 5 onto the holders on the new side under spoiler through the slots shown. Slide a rubber spacer onto each of the eight clips you just installed.

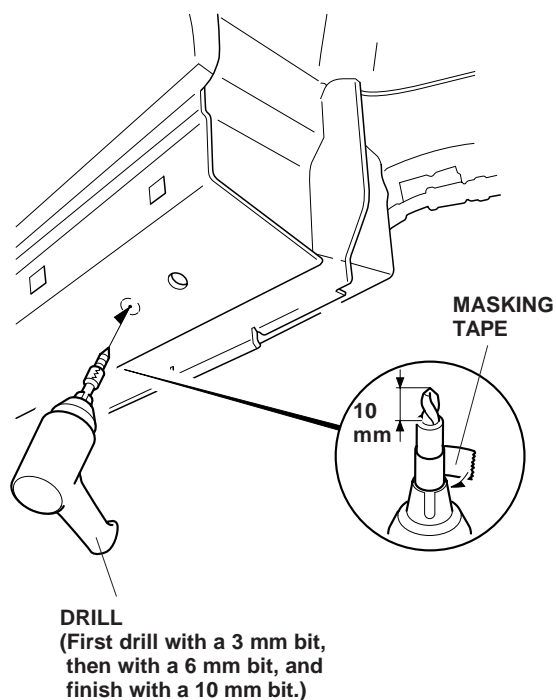


7. Reinstall the spring nut removed in step 4 on the end of the new side under spoiler.
8. From the center of the rear clip hole, measure 47 mm forward, and mark that point using a felt-tip pen. Position the template on the side sill and align it with the mark you made. Continue to mark the side sill as indicated on the template, and lightly center-punch the mark.

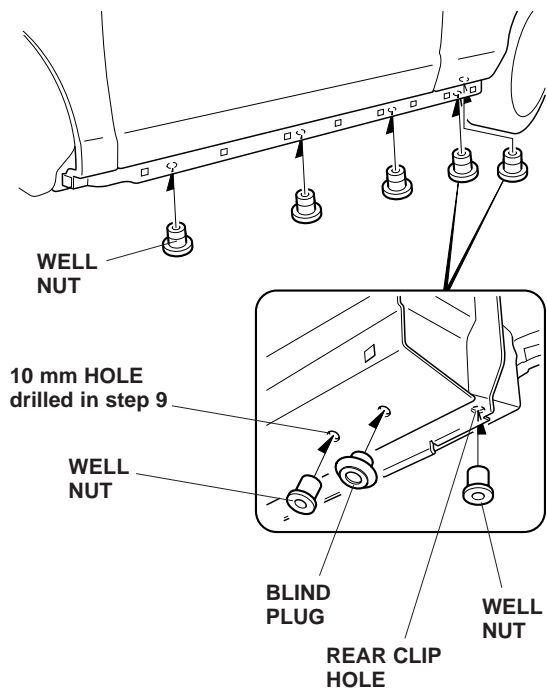


9. While wearing eye protection, drill a 10 mm hole through the center-punched mark.

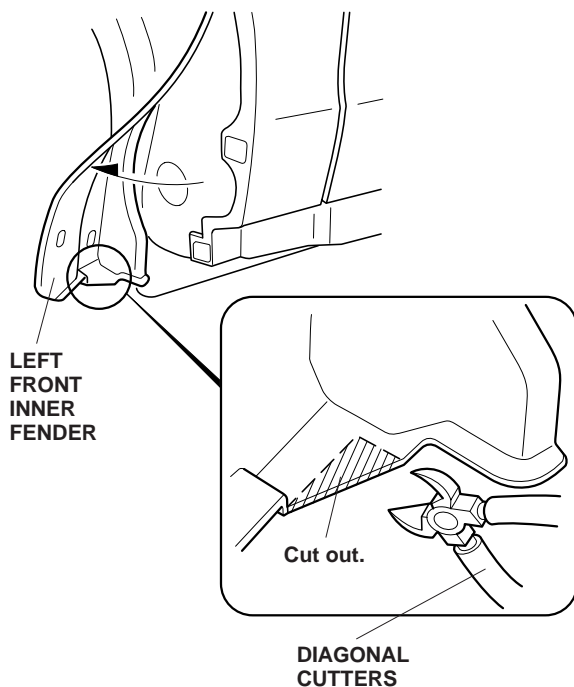
- Wrap masking tape around each drill bit at a point 10 mm from the tip of each drill bit.
- First drill with a 3 mm drill bit, then with a 6 mm drill bit, and finish with a 10 mm drill bit.
- Remove all burrs and metal shavings, and apply touch-up paint to the edges of the hole.



10. Push five well nuts and one blind plug into the six holes in the side sill (four clip holes, one 10 mm hole drilled in step 9, and rear clip hole). Be sure to install the blind plug in the correct hole shown.

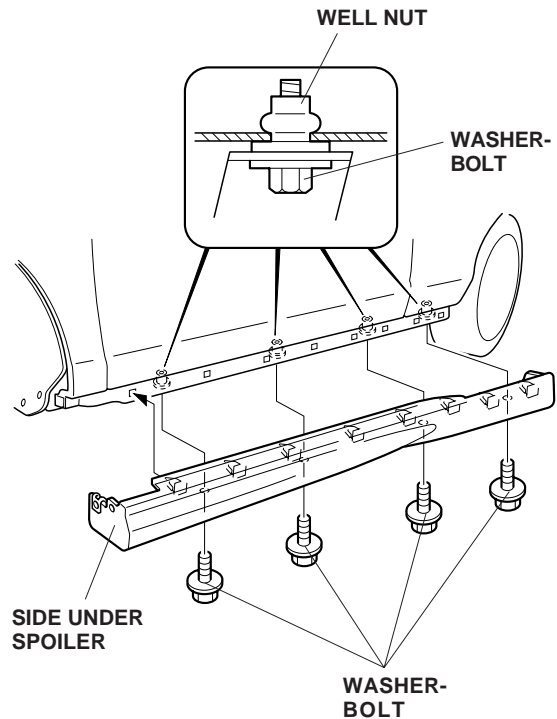


11. Pull the left front inner fender out in the direction shown, then cut out the marked area from the left front inner fender with diagonal cutters.



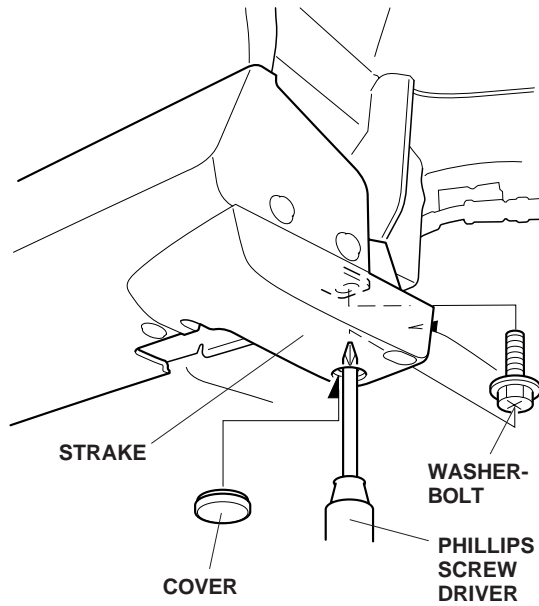
12. Fit the side under spoiler into position on the side sill by aligning the eight clips with the square holes in the side sill.

- Insert the end of the side under spoiler between the front inner fender and body.
- Hold the side under spoiler firmly against the side sill until all clips “click” into position in the square holes.

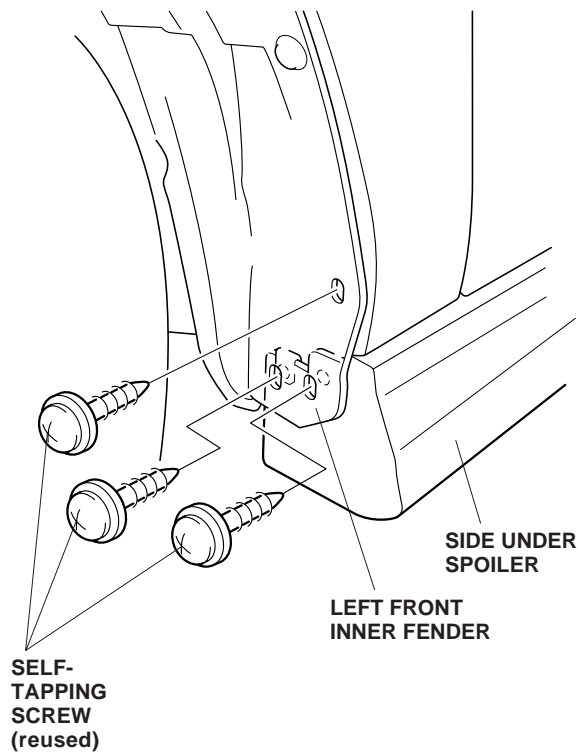


13. Install four washer-bolts, and tighten them securely. Overtightening the washer-bolts could damage the well nuts.

14. Position the strake on the side under spoiler, and install the washer-bolt. Reach through the hole in the strake, and tighten the washer-bolt using a Phillips screwdriver. Install the cover in the hole in the strake.



15. Reinstall the three self-tapping screws removed in step 2.



16. Repeat steps 1 through 15 to install the right side under spoiler.