



INSTALLATION INSTRUCTIONS

Accessory

REAR WING SPOILER

Application

2003 RSX

Publications No.

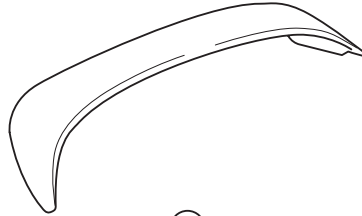
BII 24460

Issue Date

SEP 2002

PARTS LIST

Rear wing spoiler



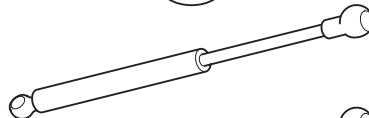
2 Cap nuts



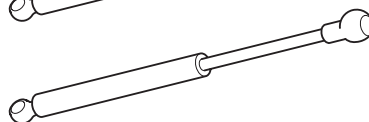
4 Butyl seal rings



Right support strut



Left support strut



2 Washer-bolts



4 Stud bolts



TOOLS AND SUPPLIES REQUIRED

12 mm Combination wrench

10 mm Socket

Torque wrench

Drill

3 mm and 8 mm Drill bits

Center punch

Rubber hammer

Round file

Water soluble felt-tip pen

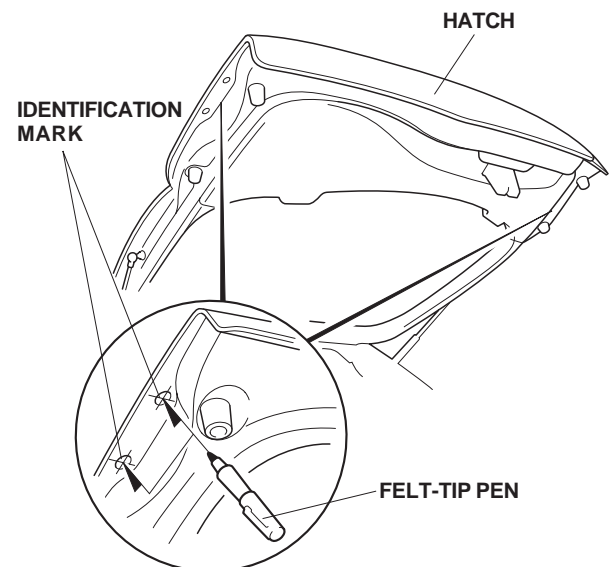
Touch-up paint

Drill stop

INSTALLATION

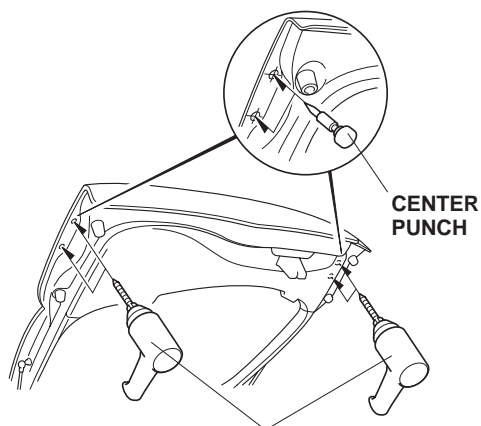
Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

1. Open the hatch, locate the two identification marks on the hatch. Using a felt-tip pen, mark the center of each hole. Repeat on the other side.



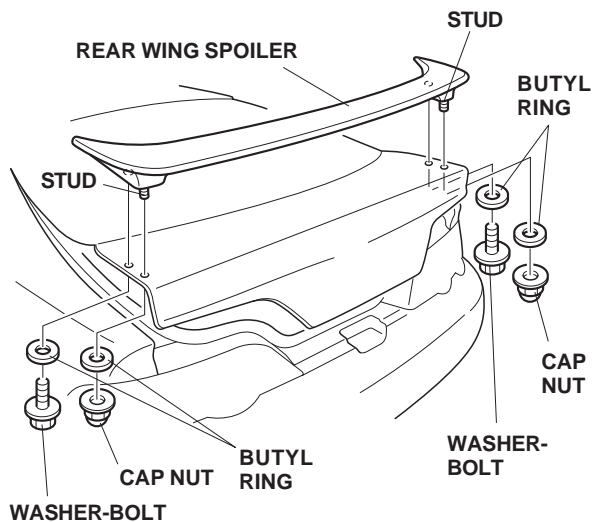
2. Lightly center-punch each mark, and drill an 8 mm hole through each center-punched location:

- Attach a drill stop to a 3 mm bit and an 8 mm bit.
- First drill a 3 mm hole, and finish with an 8 mm hole (two holes for each side).
- Remove all burrs, and apply touch-up paint to the holes.



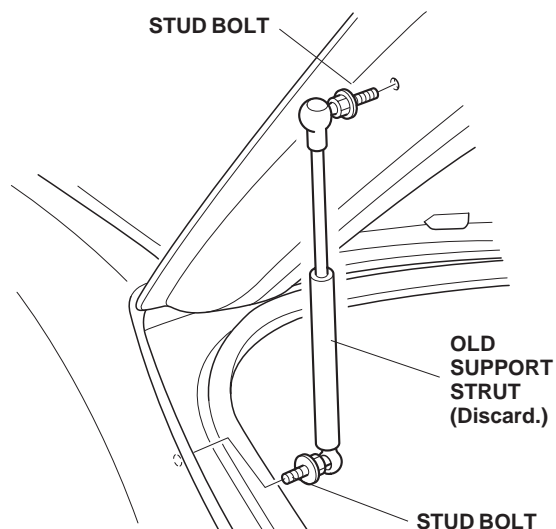
DRILL
(First drill with a 3 mm bit,
and finish with an 8 mm bit.)

3. Fit the rear wing spoiler into place on the hatch by inserting the two studs into the rear holes in the hatch. Install cap nuts with butyl seal rings on the ends of the studs, and thread washer-bolts with butyl seal rings through the front holes in the spoiler. Do not tighten the cap nuts and washer-bolts yet.

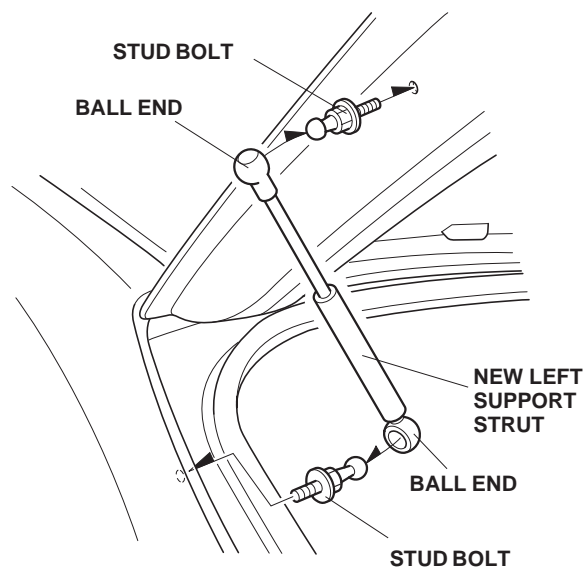


4. Check that the rear wing spoiler is positioned equally on both sides, then torque the cap nuts and washer-bolts to 9 N·m (7 lb-ft).

5. With an assistant holding the hatch open, remove and discard the left support strut by removing the upper and lower stud bolts.



6. Install the new stud bolts from the kit into the holes in the hatch. Torque the stud bolts to 18 to 25 N·m (13 to 18 lb-ft).



7. Install the new left support strut on the stud bolts by lightly tapping on the ball ends with a rubber hammer.
8. Repeat steps 5 through 7 to install the right support strut.

USE AND CARE

- Handle the rear wing spoiler with care. It is not designed to absorb shock or impact.
- Check the spoiler mounts frequently, and retighten them as necessary.