



# INSTALLATION INSTRUCTIONS

Accessory

REAR UNDER SPOILER

Application

2003 RSX

Publications No.

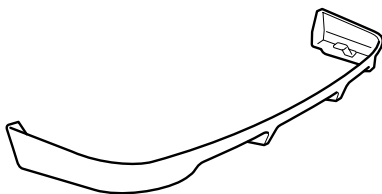
BII 24459

Issue Date

SEP 2002

## PARTS LIST

Rear under spoiler



4 Stepped bolts



4 Clip nuts



4 Flange nuts



2 Spring nuts



2 Washer-screws, short



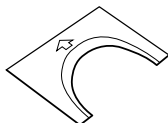
2 Washer-screws, long



4 Square bolts



Template



## TOOLS AND SUPPLIES REQUIRED

Phillips screwdriver

Flat-tip screwdriver

Ratchet

10 mm Socket

Drill

3 mm, 6 mm, and 10 mm Drill bits

Blanket or cardboard

Hacksaw blade

Pushpin

Masking tape

Eye protection (face shield, safety goggles, etc.)

File

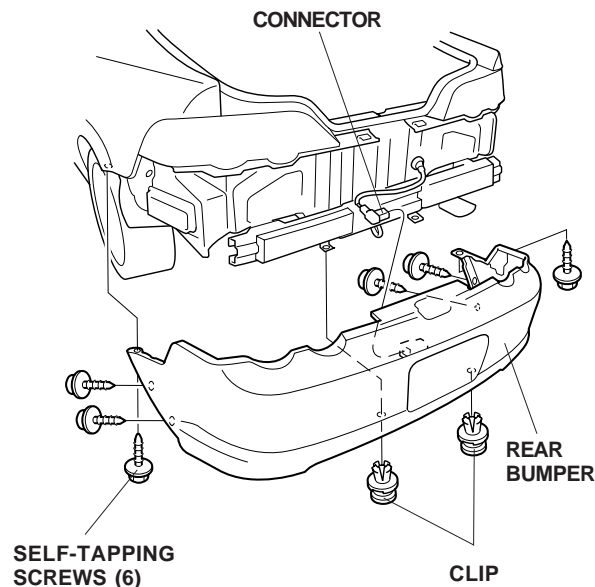
## INSTALLATION

**Customer Information:** The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

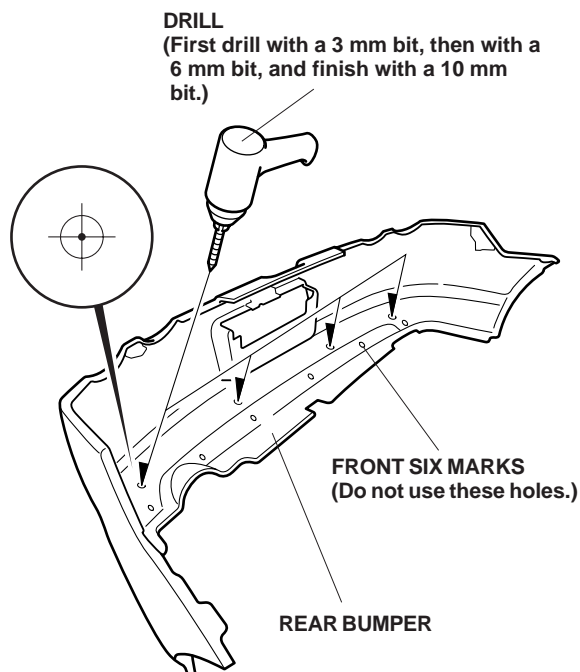
### NOTE:

- Be careful not to damage the rear bumper and the body paint finish.
- To prevent damage to the bumper, set it on a blanket or a piece of cardboard during the installation.

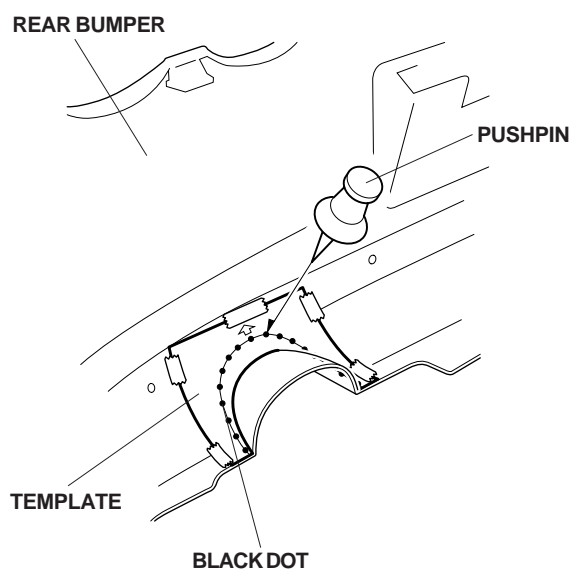
1. Remove the six self-tapping screws and two clips that fasten the rear bumper.
2. With the help of an assistant, pull the rear bumper toward you, unplug the connector, and remove the bumper.



3. Inside the rear bumper, locate the four marks; do not use the front six marks. While wearing eye protection, drill a 10 mm hole through the center of each mark. First drill with a 3 mm bit, then with a 6 mm bit, and finish with a 10 mm bit. Remove any burrs from the edges of the holes.

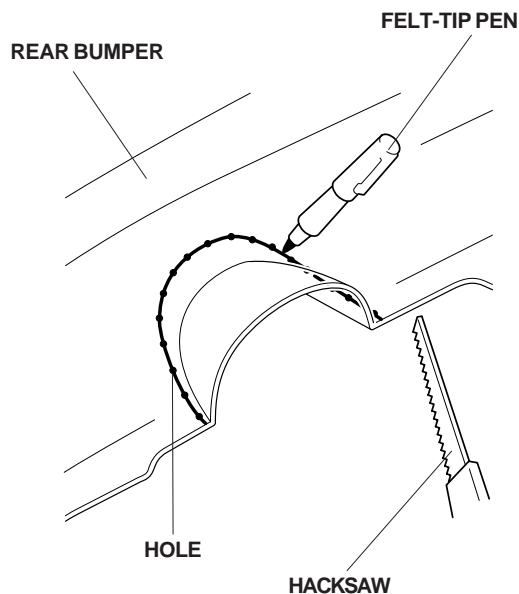


4. Position the template on the inside of the rear bumper, and align its curved edge with the root of the arch on the rear bumper.

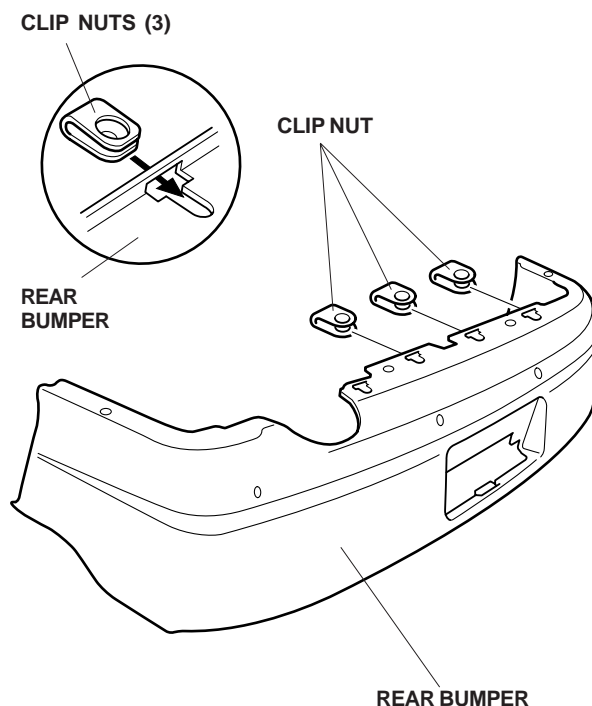


5. Using a pushpin, make a series of holes through the rear bumper along the line shown on the template.

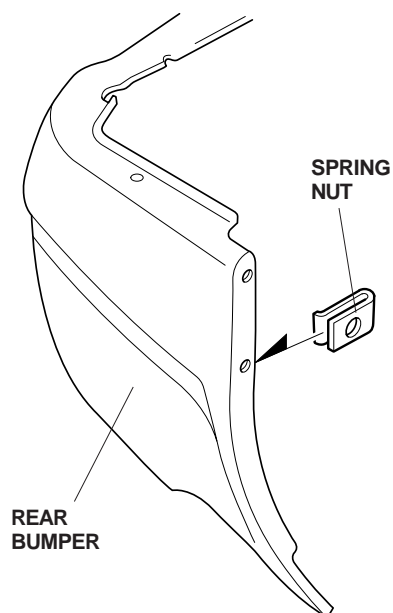
6. Remove the template from the rear bumper. Using a felt-tip pen, draw a line through the holes you just made.
7. Using a hacksaw, cut out the marked area from the rear bumper. Smooth and flatten the finished edge with a file.



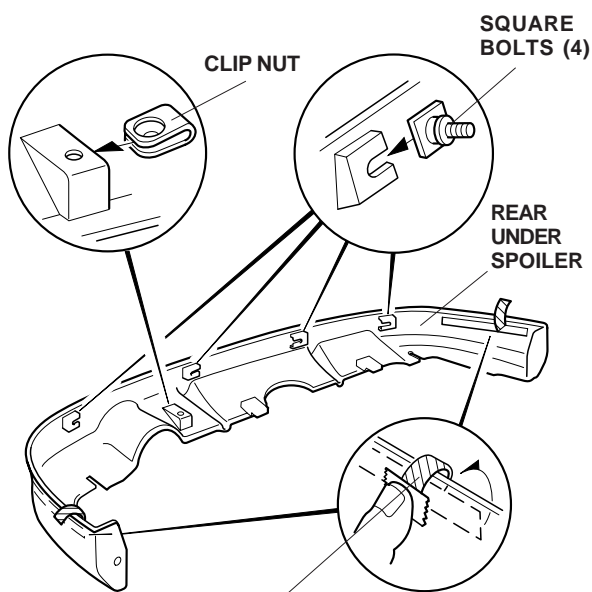
8. Slide three clip nuts onto the bumper flange through the cutouts.



9. Slide the two spring nuts (one on each side) over the dimpled areas of the rear bumper.



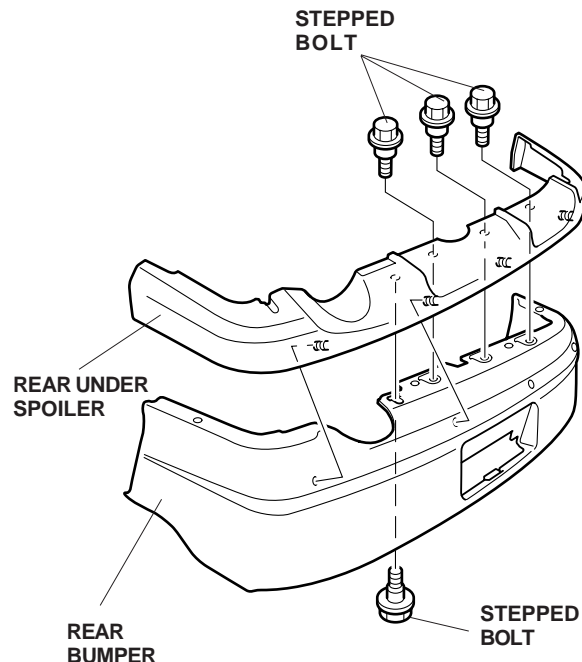
10. Slide four square bolts and one clip nut onto the brackets on the rear under spoiler.



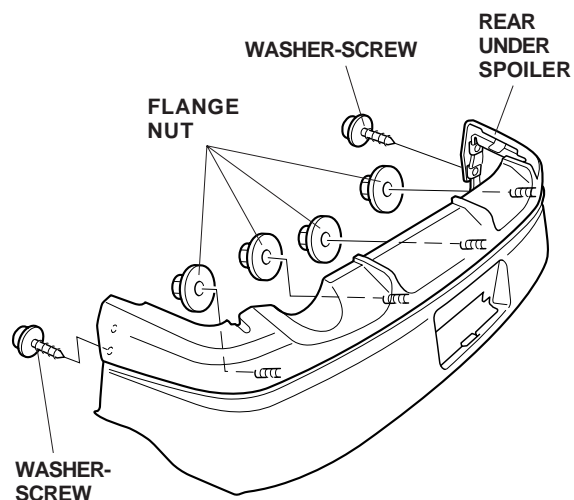
**ADHESIVE BACKING**  
(Attach a strip of masking tape to the inner end, remove 5 to 6 inches of adhesive backing from that end, fold the end up diagonally, then temporarily attach it to the surface of the rear under spoiler.)

11. Attach a strip of masking tape to the inner end of the adhesive backing, and remove 5 to 6 inches of the adhesive backing from that end. Fold the end up diagonally, then temporarily attach it to the surface of the rear under spoiler. Repeat on the other side.

12. Position the rear under spoiler on the rear bumper, and install the four stepped bolts.

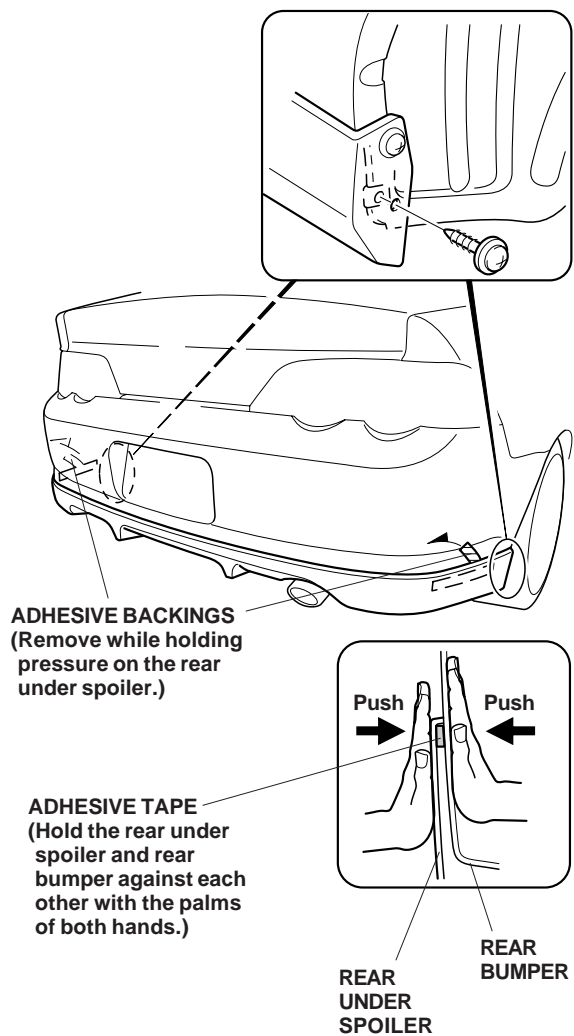


13. Install the four flange nuts and the two short washer-screws.



14. Reinstall the rear bumper. Install the two long washer-screws from the kit in the lower holes in the wheelwell area. Check that the clips and other fasteners are installed securely without play or lifting.

15. While holding light pressure on the rear under spoiler, slowly and carefully remove the adhesive backings. Hold the under spoiler firmly against the rear bumper with the palm of your hand while holding the rear bumper with the palm of your other hand in the opposite direction.



**Important Notice:**

Give a copy of this page to your customer.

- Make sure you remove the rear bumper and the rear under spoiler when using the towing hook. Damage to the rear bumper, rear under spoiler and the body frame would result if this instruction is not followed.
- Have the rear bumper and rear under spoiler removed and reinstalled by your authorized Honda car dealer.

